# Company Profile



"Moldflow" will realize precision processing beyond the limit.

hakkai help your dreams,

With the original precision technology and infinity possibility

## hakkai inc.

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#### **Company Profile**

Company Name hakkai inc.

Head office & Factory 2845 Kokonoka-machi, Minamiuonuma-shi Niigata 949-7312 Japan

Tokyo Office No.901 Towa-Mita II 3-4-17 Mita Minato-Ku, Tokyo 108-0073 Japan

Phone: +81-3-6400-5213

President Akihiko Seki

Establishment July 1, 1967

Capital 57,300,000 JPY

Sales 1,865,000,000 JPY (Year 2014)

Employee 193 persons (March -2015)

Subsidiary HAKKAI PRECISION (THAILAND) CO., LTD.

HAKKAI PRECISION (SUZHOU)CO.,LTD

EL SOL ELECTRONICS DEVICE PHILIPPINES INC.

Bank Daishi Bank

Hokuetsu Bank

Sumitomo Mitsui Banking Corporation

Bank of Tokyo – Mitsubishi UFJ Japan Finance Corporation

Shoko chukin Bank

Business Precision Plastic mold

**Engineering Plastic Injection Molding** 

Coil production and Assembly

House tool making

#### President's Greeting

#### hakkai's Will

We have a strong will that we contribute to the society through manufacturing technology and human resource at our hometown Uonuma surrounded by beautiful and rich nature of Mt. Hakkai.

"hakkai" provides a job opportunity and an opportunity for people to grow themselves. We believe that's why we can create something that others can't.

The company that keeps growing and changing for future, that is hakkai.

#### 3C

3 C taken from the first letter of "Challenge", "Communication", and "Creation" is the hakkai's most essential motto.

We all know that our growth can not be achieved without "Creation".

This "Creation" is produced by teamwork, which is generated by continuous "Challenge" and "Communication"

"hakkai" keeps growing with these three motto, 3C.

#### Globalization

hakkai's headquarter is "Born in Japan" corporation. We take our headquarter as the center of our global network.

Our "Made in Japan" technology is transferred from Japan to our oversea factories, Thailand and

These three factories can make it possible to deliver a product to anywhere as our customer requests.

Cross-cultural experience through manufacturing in Thailand and China helps human resource development.

Globalization is necessary for us not only as manufacturing location, but also as opportunity for human resource development.

#### Human Resource

Business is people. Business never goes well without them.

In a same way, people never find jobs without job opportunity.

We create job opportunity. We create opportunity for people to glow themselves.

That is what we believe the most important responsibility to society.

"Made in hakkai" human resources contribute to society with 3C motto.

#### For People, For Society

Our business is supported by many people, such as our clients, suppliers, local residents, partners, and employees.

"hakkai" always ask ourselves "What can we do for these people?".

Our mission begins with two questions, which are "Do we work for People?" and "Do we work for Society?".

We know that we will never meet 100% satisfaction on these matter.

That's why we keep thinking what we should do for being a company that society requires always needs.

45 years of perfection and expansion in plastics manufacturing at a glimpse...

#### September, 1957

Junji Seki established a plastic parts manufacturing company in Shinagawa-ku, Tokyo.

#### October, 1959

The company started producing parts for communication devices.

#### **April, 1963**

The company started Injection Molding and enter the field of Engineering Plastic.

#### July, 1967

The company moved to Yamato-Machi and changed its name to "Hakkai Plastic Manufacturers".

#### March, 1971

"Hakkai Plastic Manufacturers" became incorporated.







#### July, 1972

The company entered a field of super precision electronic parts.

#### June, 1980

"Hakkai Molding" was founded as a subsidiary of "Hakkai Plastic Manufacturers".

#### **April, 1983**

A new plant was built for precision processes.

#### January, 1984

"Hakkai Plastic Manufacturers" started designing of automated machinery for its own production.

#### **April**, 1984

A new plant was built for "Hakkai Molding

#### History of" hakkai inc" (continuation)

#### August, 1990

A new plant was built for mold processing.

#### **April, 1992**

"Hakkai Plastic Manufacturers" and "Hakkai Molding" merged together and formed "Hakkai Creates".

#### July, 1995

The capacity of the plants both for precision manufacturing and mold making.

#### September, 1997

"Hakkai Creates" Started cost management system and combined the production processes.

#### September, 1999

A new plant was built for precision manufacturing.

#### August, 2001

The third plant was built for precision manufacturing.

#### March, 2002

A new office branch was opened in Tokyo.

#### March, 2002

The production section of Hakkai Creates Co., Ltd span into a separate company. Atex Co., Ltd was founded.







#### March, 2003

Certification of ISO 9001/2000 obtained. (International Standard of the Quality Management System)

#### July, 2004

"HAKKAI PRECISION THAILAND" was founded.

#### November, 2005

"Hakkai Creates" started the production information system.

(The second generation of "the cost management system and combined the production processes")

#### February, 2007

Certification of ISO 14001/2004 obtained. (International Standard of the Environmental Management System)

#### December, 2011

"Hakkai Creates Co., Ltd" merged with "Atex Co., Ltd" and changed the company name to

### Products of "hakkai inc"

#### 1. Consumer electronics

Optical drive parts (DVD/Blu-ray Optical pickup unit)

Digital still camera and Digital video camera parts

Smartphone and Cell phone parts (Camera module, other parts)

#### 2. Electronics Parts and Device

Relay parts (Power relays, Signal relays, Automotive relays)

Snap action switch parts (Automotive application, Home appliances, Industrial machinery)

Connector Parts (Smartphone, Computer, Others)

#### 3. Watch parts and Others



### Equipment (Mar.2014)

### Mold Processing

Category	Producer	Model	Number of Machines
Wire Cutting Electric Discharge Machine	Sodick	EXC100L	1
		AQ327L	1
		AP200L	1
		AP200	1
		AP330	1
E B I	Sodick	AP1L	2
Electric Discharge Processing Machine		AQ35L	1
1 Tocessing Machine		AP-3R	3
Fast Small Hall Electric	Sodick	K1C	1
Discharge Processing Machine	Sodick	K1BL	1
	Mori Seiki	NH4000DCG	1
	Nissei Urawa	UA-53	1
Machining Center	Makino	MSA40	1
	FANUC	α-T21iDL	1
	Sodick	MC430L	1
Grinder (For Mold Shaping)	Mitsui Hi-Tech	MSG-205M	2
		MSG-250M	1
		MSG-200M	4
	Okamoto	UPZ420NC II	1
		PFG500DXSL	1
Grinder (For Surface Grinding)	Okamoto	PSG65EXB	1
		PSG-65DX	1
Surface Processing Device	IEPCO	PM750S	2
Micro Hite	TESA	micro-hite350	1

### <u>Design</u>

Category	Producer	Model	Number of Machines
	PTC	Pro-E	5
	Kodama Corporation	Top-Solid	9
	Andor	CAMCORE Handy	1
CAD/CAM	Techno-Solutions	SolidWorks	3
	Sodick	Dipro solid	3
	Vero Software	VISI	2
	Datadesign	SURFCAM	1
CAE	Autodesk	Autodesk Simulation Moldflow	1

### Injection Machine

Category	Producer	Model		Number of Machines
	Sumitomo	M18		1
		SE18DU	18t	1
		SE18S		2
		SS30	30t	2
		α -15B		16
		α -15C	15t	2
		α <b>-15iA</b>		7
		S-2000i 15A		10
		S-2000i 15B		5
	FANUC	α <b>-30iA</b>		1
		lpha -S30iA	204	2
		S-2000i 30A	30t	5
		S-2000i 30B		1
Horizontal Type (Total of 111 Machines)		S-2000i 50BP	EO4	3
(Total of TTT Wacrilles)		S-2000i 50A	50t	1
	Sodick	LD10EH2	10t	10
		TR18S3A	18t	11
		TR20EH	20t	2
		TR20EH2		1
		LD20EH2		10
		LD30EH2	30t	1
		LP30EH2		8
		TR30EH2		1
		TR40S3	40t	2
		LA60	60t	1
	Nissei	NEX300	30t	2
	Toyo Machinery & Metal	Si-30V	30t	3
Vertical Type (Total of 11 Machines)	Sumitomo	V12/15V	15t	1
		V26/15V		5
		SV18	18t	1
		SV18M		3





Category	Producer	Model	Number of Machines
Servo Traverse Robot	Yushin	VZ-30D	1
		RA-30D	2
		RB-30D	4
		VN II EA100D	3
		SA-70D	2
	HARMO	HAS II f-80S	2
	STARSEIKI	ix-500s	1
Stock System	Yushin	ACS-VF	4
		ACS-EGS-H	3

### **Other Machinery**

Category	Producer	Model	Number of Machines
Terminal Automatic Injection Machine		TSG-120	10
	Giken Auto Machine	TSG-120SP	8
	IVIACI III IE	TSG-130	3
(25 Unit)	Seki Giken	Seki Giken	
	Autosplice	BLF-100	1
		MM-22(DP)	3
		MM-60	2
Industrial Microscope	Nikon	MM-40	1
		MESURE SCOPE 20(DP)	3
	Mitutoyo	MF-1020TH	1
op M	NACC 4	QV202-PRO	1
3D Measure	Mitutoyo	QV606-PRO	1
Non-Contact Depth Measuring Microscope	UNION OPTICAL	HISOMET-II:DH2	1
Autocollimator	Pearl Optical Industry	AC-140FTV	1
Surface Texture and Contour Integrated Measuring Instruments	TOKYO SEIMITSU	SURFCOM NEX 100	1
Projector	Nikon	V-12	1
		V-12A	1
		V-20A	1
Constant temperature & humidity incubator	ISUZU CAP		1
Cost control system	Fujitsu		1
Automated Warehouse	Murata Machinery	For Material	2
		For Unfinished Inventory	1

The quality of a plastic fabrication product is greatly influenced by the quality of a metal metallic mold.

Then, we deal with and offer the metallic mold suitable for each customer's specification consistently from a design to manufacture with custom-made.

We consider just the metallic mold to be the most important element for producing the plastic products of high quality, and have stepped up unstinted efforts on the new technology for the top quality metallic mold design and manufacture since every day.

For example, full use of CAD/CAM technology is made about the design.

Efforts of our company which always investigates the top quality of a metallic mold are supported from a customer to the opinion and encouragement in everyday life.

As for the high quality of the metallic mold by a its company design, development, and manufacture, also in the point of a lead time, We always aims at an improvement from the first.





